



TESTING CERT. #3193.01

Report Number: 17-005247

Revision Number:1

Date Order Received: 12/04/2017

For the Account of: Vescom BV

Sint Jozefstraat 20 NL-5753 AV Deurne

Client's Identification: Bray Print + Lamination 8065 Test #562

CERTIFICATE OF TESTING

TEST PERFORMED: Resistance to Slippage of Yarns in Woven Fabrics Using a Standard Seam ASTM D434-95 as Modified by ASTM D3597-02(2013)

TEST RESULTS

Specimen	Warp Yarn Slippage (lbf)	Type of Failure
1	43.4	SS
2	44.8	SS
3	46.4	SS
4	40.9	SS
5	45.0	SS
Avg. Warp	44.0	
Specimen	Fill Yarn	Type of Failure
Specimen	Fill Yarn Slippage (lbf)	Type of Failure
Specimen 1		Type of Failure SB
·	Slippage (lbf)	
1	Slippage (lbf) 53.1	SB
1 2	Slippage (lbf) 53.1 49.0	SB SB
1 2 3	Slippage (lbf) 53.1 49.0 50.9	SB SB SB

ABBREVIATIONS USED

SB Seam broke before 1/4" slippage - Results should reflect this

SS 1/4" slippage occurred - Note: Actual slippage of yarns is visible

FB Fabric broke before 1/4" slippage - Note: Actual breakage is visible

NOTES

Equipment Used: Tinius Olson H5KT Universal Testing Machine

Seam Description: Per ASTM D3597-02

Seam Type Standard Lockstitch
Stitches per Inch 7 -8 stitches per inch

Needle Used Chrome plated 0.063 inch diameter
Thread No. 24-4 hard finish Z-twist cotton thread

ACCEPTANCE CRITERIA

A.C.T. Standard Acceptance Criteria
Drapery fabrics over 6oz/sq. yard 25 lbs. Minimum

CERTIFICATION I certify that the above results were obtained after testing specimen in accordance with the procedures and equipment specified by the standard stated above.

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Authorized Signature Date Order Completed: 12/06/2017